

Date: Friday, 23/05/2008 12:41:18 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BASKET HINGE		
Job Number	: 39454			Part Number	: D22321		
Estimate Number	: 10587			Drawing Number	: D2232 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 23/05/2008	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 30/05/2008	Qty:	52
Previous Run	: 35684			Um:	: Each		
Written By	: <u>JW 08.5.23</u>						
Checked & Approved By	: <u>JW 08.5.23</u>						
Comment	: Est.B 01.06.07 Now laser cut EC						
	Est Rev:C Now on Waterjet 06-11-21 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		
		2. <i>Mat NOT pulled</i>
	Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.3268 sf(s) 304/316 .125 Sheet	 <i>108156 B8-S-28</i>
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET	
	1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> Prog Rev: <u>C</u>	<i>EB 8-5-28</i>
	2-Deburr if necessary	<i>EB 08/05/29</i>
		<i>INSPECT PARTS AS THEY COME OFF MACHINE</i>
3.0	QC2	
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <i>EB 8-5-28</i>
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	<i>EB 08/05/29</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Karl L.</u>	<i>EB 08/05/30</i>

Page 1

Form: rprocess

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 39454

Part Number: D22321

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6/08/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

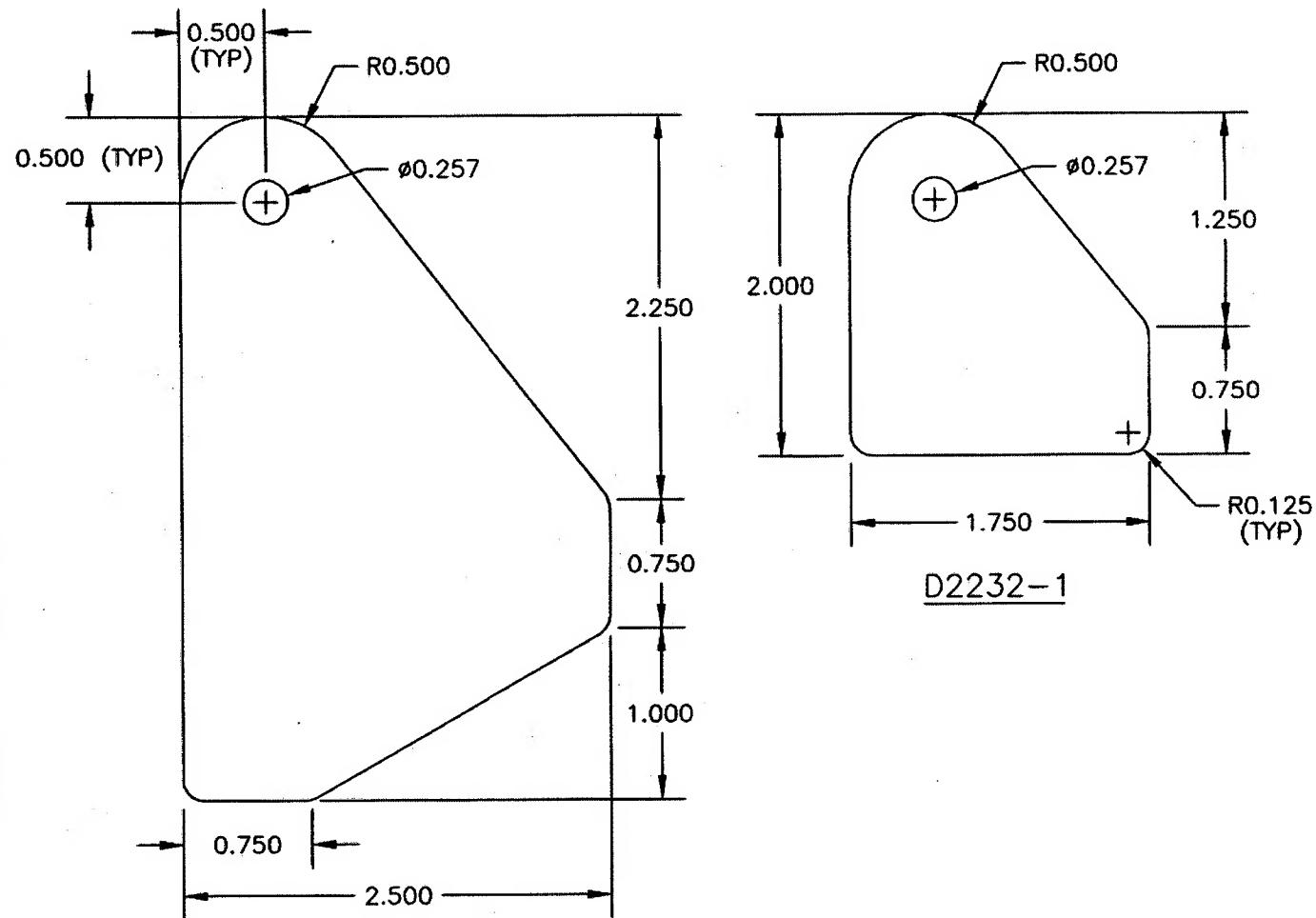
DART AEROSPACE LTD	Work Order:	39454
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>JB</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: <u>8-5-28</u>	Date: <u>8/05/28</u>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM	E



MATERIAL: AISI 304/316 SS 0.125 THICK

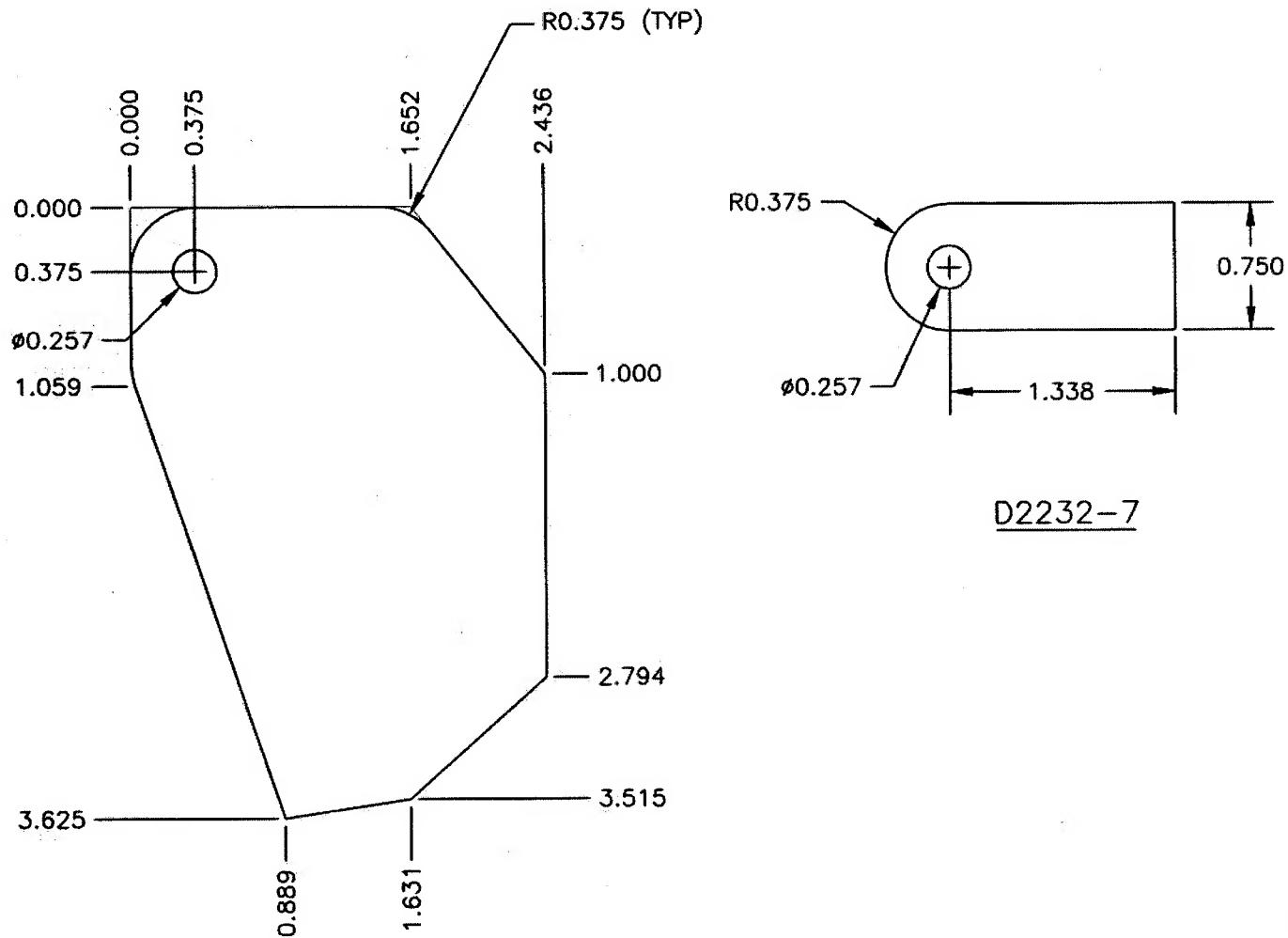
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39454

RELEASED
1996.05.05
LE

DART

ISSUED
1996.05.05

DESIGN	DRAWN BY	DART AEROSPACE LTD
	KE	HAWKESBURY, ONTARIO, CANADA
DATE	APPROVED	REV. C
98.04.28	96.01.02	D2232
A	94.05.12	NEW ISSUE
B	96.01.02	ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063
		SHEET 1 OF 2
		1:1



MATERIAL: AISI 304/316 SS 0.125 THICK

DART

COPYRIGHT
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO.
<i>MM</i>	<i>MM</i>	D2232
DATE		TITLE
98.04.28		BASKET HINGE

RELEASED
49.05.05
KG

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